

# BONDERITE L-GP 522 ACHESON

Known as Dag 522  
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## PRODUCT DESCRIPTION

BONDERITE L-GP 522 ACHESON provides the following product characteristics:

<b>Technology</b>	Lubricant
Product Type	Graphite in oil
<b>Application</b>	Additive

BONDERITE L-GP 522 ACHESON is a dispersion of pure colloidal graphite in mineral oil.

It is a viscous concentrate, to be diluted before use.

Due to their fineness, the graphite particles will remain in suspension and will pass through fine filters and orifices.

If an even finer product is required, Oildag® is recommended.

## Application

- Tool lubricant for hot metal forming operations.
- Glass mould lubrication.
- High temperature lubrication.
- Additive for oils and greases.
- Additive for penetrating oils.

## TECHNICAL DATA

Solid lubricant	high purity graphite
Solids content, %	~20
Consistency	medium viscons black fluid
Carrier	mineral oil
Flash Point, °C	>200
Density, kg/m <sup>3</sup>	1,003
Viscosity, mPa.s (Brookfield 20°C, 20rpm)	~2,000
Diluent	mineral oils, kerosene, white spirit, etc.

## DIRECTION OF USE

### Preliminary Statement

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

### Dilution

BONDERITE L-GP 522 ACHESON is easily diluted. It is recommended to predilute the concentrate and then add diluent until the required degree of dilution has been obtained.

Slight heating will facilitate mixing with mineral oils.

For application, methods like circulating systems, brush, dip or spray may be used, depending on working local conditions.

## Storage

Recommended Storage Temperature, °C	5 to 40
Shelf-life, months (in unopened original packaging)	24

## Classification

Please refer to the corresponding **Material Safety Data Sheets** for details on:

**Hazardous Information**  
**Transport Regulations**  
**Safety Regulations**

## ADDITIONAL INFORMATION

### Disclaimer

#### Note:

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